



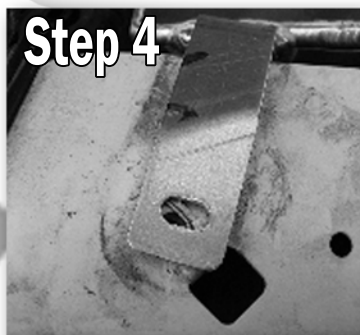
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## *Product Instructions*

### **#80-240/#80-240S F150/LIGHTNING COOLANT EXPANSION TANK**

***Allow engine to cool completely before performing any cooling system service.***

- 1. Remove the plastic cover from the upper radiator core support. It may also be necessary to remove the air cleaner assembly for additional working room.**
- 2. Drain cooling system, disconnect hoses and remove OE coolant tank by loosening the two 8mm bolts which retain it. Make note of how and where the lower bracket of the tank is installed**
- 3. Connect the lower coolant hose to the new tank and install tank by sliding the lower bracket of the tank into the factory slot next to the radiator.**
- 4. Line up the hole in the upper bracket of the tank to the radiator support and install the bolt, but do not tighten it completely at this time.**
- 5. Line up the hole in the side bracket of the tank to the hole in the fender support. It may be necessary to bend the bracket slightly to obtain the correct fit. You may use a large pair of pliers or an adjustable wrench to make adjustments to the bracket. Install the bolt.**
- 6. Tighten all mounting bolts and reinstall any remaining hoses. You may also reinstall the radiator support cover and air cleaner assembly at this time.**
- 7. Fill cooling system to capacity, start the vehicle and check for leaks**



**FOR #80-240  
WARNING! DO NOT PLUG  
OR REMOVE THIS FITTING**



**If this vent is removed the radiator cap will not be able to release any excess pressure. This vent is built into the stock cap and removal will cause the tank to expand and fail.**

**IT WILL ALSO VOID ANY WARRANTY.**

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