



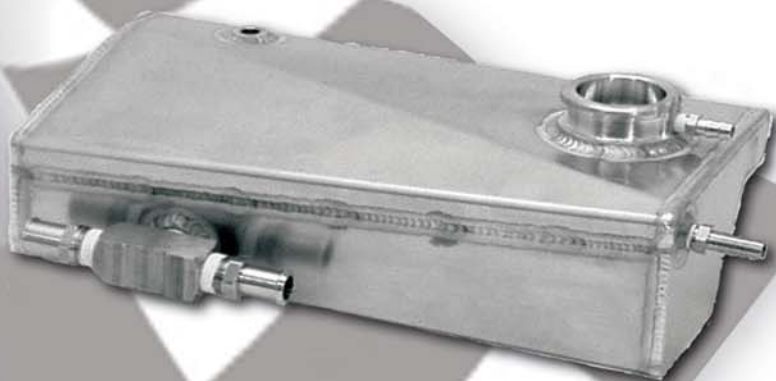
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## *Product Instructions*

#80-225

**COOLANT EXPANSION TANK FOR:  
'97-'04 CORVETTE**

- 1) First make sure the engine and coolant are at a safe temperature.**
- 2) Next drain the coolant tank by removing the lower hose.**
- 3) Retain the fluid as you can re-use it.**
- 4) Unbolt the stock tank and remove the remaining hoses.**
- 5) Install the new tank in the reverse of removal.**
- 6) Refill with drained coolant and leave a 3 inch air pocket at the top of the tank.**
- 7) This tank requires an aftermarket radiator cap.**  
**Our part # 81-016 16 lb. pressure release style cap works best.**  
**An aftermarket 16 lb. radiator cap may be used.**



**WARNING! DO NOT PLUG  
OR REMOVE THIS FITTING**



**If this vent is removed the radiator cap will not be able to release any excess pressure. This vent is built into the stock cap and removal will cause the tank to expand and fail.**

**IT WILL ALSO VOID ANY WARRANTY.**

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