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Product Instructions

#21-850

SBC REAR MAIN SEAL ADAPTER

- 1) Remove original GM 1 piece rear seal.
- 2) Clean and check mounting surface. (GM does not always finish machining the area above the two top mounting holes.)
- 3) If the area above the two top mounting holes is not machined, do so at this time.
- 4) Separate new seal adapter into two pieces.
- 5) Install supplied gasket and bolt the upper half to the block.
- 6) When bolting the bottom half of the adapter to the upper half, apply a small amount of silicone to the mating surfaces.
- 7) Do not use rear rubber gasket to seal the oil pan to the adapter. This must be accomplished by using silicone only.

****NOTE: Do not use a rear rubber gasket to seal oil pan to adapter. This must be accomplished by using silicone only.**