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## *Product Instructions*

### **#18-364 Louvered Windage Tray Installation**

1. Place the tray into the pan by first positioning the shorter side of the tray under the crank scraper.
2. Align the three slotted holes on the short side of the tray with the three support brackets in the pan. The end of a small screwdriver or similar tool can be used to help align the floating clips on the support brackets with the slotted holes on the tray.
3. Install the three allen bolts to secure that side of the tray.  
**DO NOT TIGHTEN**
4. Press down firmly on the center of the tray to bring the other side of the tray into position. The end of a small screwdriver or similar tool can be used to help align the floating clips on the support brackets with the slotted holes on the tray.
5. Install the three remaining allen bolts, keeping them loose until all are installed. Then go back and tighten all bolts.

