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## *Product Instructions*

**#15-671:  $\frac{3}{4}$ " dia. Pick-up for  
#15-670 oil pan**

- 1) First attach pick-up tube mounting bracket to main cap.**
- 2) Then align pick-up flange holes to oil pump mounting holes.**
- 3) Secure pick-up to pump using two bolts.**
- 4) Then secure pick-up tube mounting bracket to main cap.**

**NOTE: It may be necessary to loosen oil pump from block in order to obtain enough play to line up flange with pump.**

**NOTE: For applications where you are using a main cap support, it will be necessary to drill out the hole to a larger diameter to fit the main cap bolt through the pickup bracket**