



232 Branford Rd.  
North Branford, CT 06471  
Orders: 203-481-9460  
Tech: 203-481-9943  
Fax: 203-481-9641

## **Oil Pan Installation Instructions**

### **13-090 Dart/Rocket Block Oil Pan**

*Due to the nature of fabricated seals it is recommended that you follow these instructions to ensure proper sealing of this oil pan*

**\*\*NOTE** It is recommended that you use the Fel Pro #1839 gasket for the best sealing results

#### **Pan Installation:**

- 1) After removing the OEM pan, thoroughly clean the sealing surface of the block and new oil pan with Acetone. Be sure to remove any left over gasket material to provide the best possible sealing surface.
- 2) Apply a bead of sealant (RTV or equivalent gasket sealant) to both seals along with the four corners of the pan.
- 3) Mount the pan and lightly tighten the bolts working from the center of the pan outwards. Be sure not squeeze the sealer out of the pan rail.
- 4) Allow the sealant to set for the specified duration according to the sealer used.

**\*\*NOTE** The objective of the sealer is to create a secondary gasket to fill in the manufacturing variations associated with this style of pan fabrication. It is crucial to allow the sealer to set until it has hardened.

- 5) Torque all pan mounting bolts using the same pattern used to mount the pan until they are snug.