



232 Branford Rd.
North Branford, CT 06471
Orders: 203.481.9460
Tech: 203.481.9943
Fax: 203.481.9641

Product Instructions

#75-288

**POWER STEERING PUMP MOUNTING
BRACKET**

INSTALLATION INSTRUCTIONS POWER STEERING PUMP MOUNTING BRACKET

Our Power Steering Pump Mounting Bracket, Part #75-288, is designed to work with our racing power steering pump (#77-210/77-211). Our bracket bolts directly to the head, using provided bolts and spacers.

To compensate for the variation found in these different components, different length spacers are required to get the proper alignment. The spacers and hardware we supply should work on most applications but need to be trimmed or washers added to get the exact spacing required for a particular application.

HARDWARE LIST:

<u>Qty</u>	<u>Description</u>	<u>Qty</u>	<u>Description</u>
2	7/16"-14 x 2 3/4" HHCS	3	7/16" Flat Washer
1	7/16"-14 x 3 1/4" HHCS	2	5/16" Flat Washer
2	5/16"-24 x 3" HHCS	1	5/16"-24 T-Nut
3	1.875" Steel Spacer		

INSTALLATION STEPS:

- 1) Mount the pulley on the power steering pump. (Our part number 75-273)
- 2) Install the Power steering pump mount on the block. (Part number 75-288) using the provided spacers in-between the mount and the head. Fasten the head mount bolts.
- 3) With provided bolts, mount the power steering pump to the mount.
- 4) You may need to trim or add washers to the power steering spacer supplied to get the proper installed height as head castings can slightly differ.
- 5) Install the belts and tension them correctly and you should be race ready.

www.CantonRacingProducts.com